

ctrlX AUTOMATION

ctrlX SAFETY



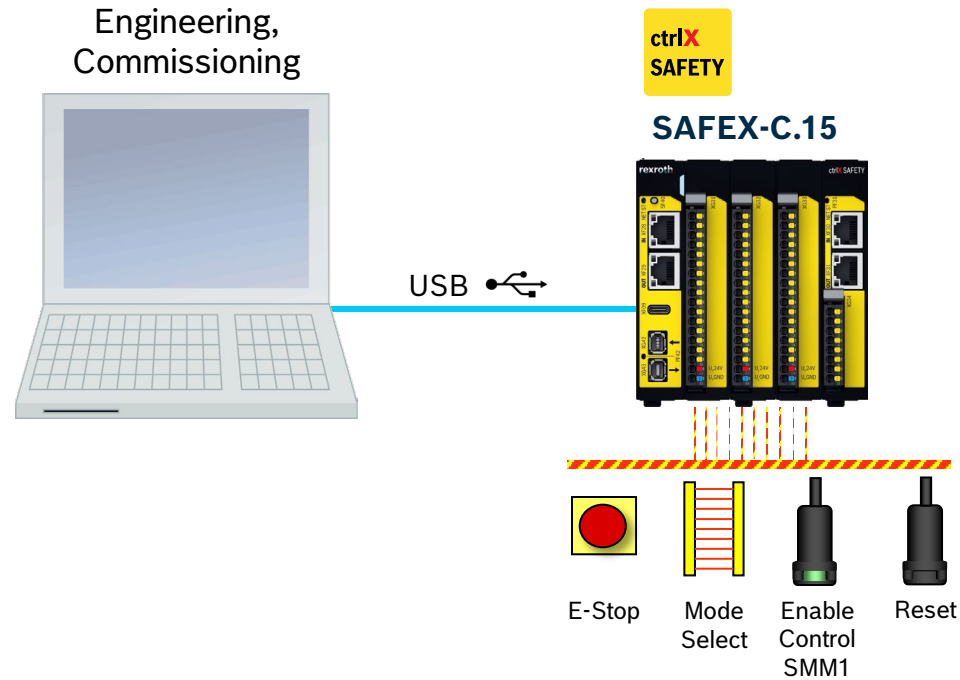
ctrlX** SAFETY Engineering for SAFEX-C.12/15**

01

Equipment Topology

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Equipment Topology



02

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1 Menu ribbon

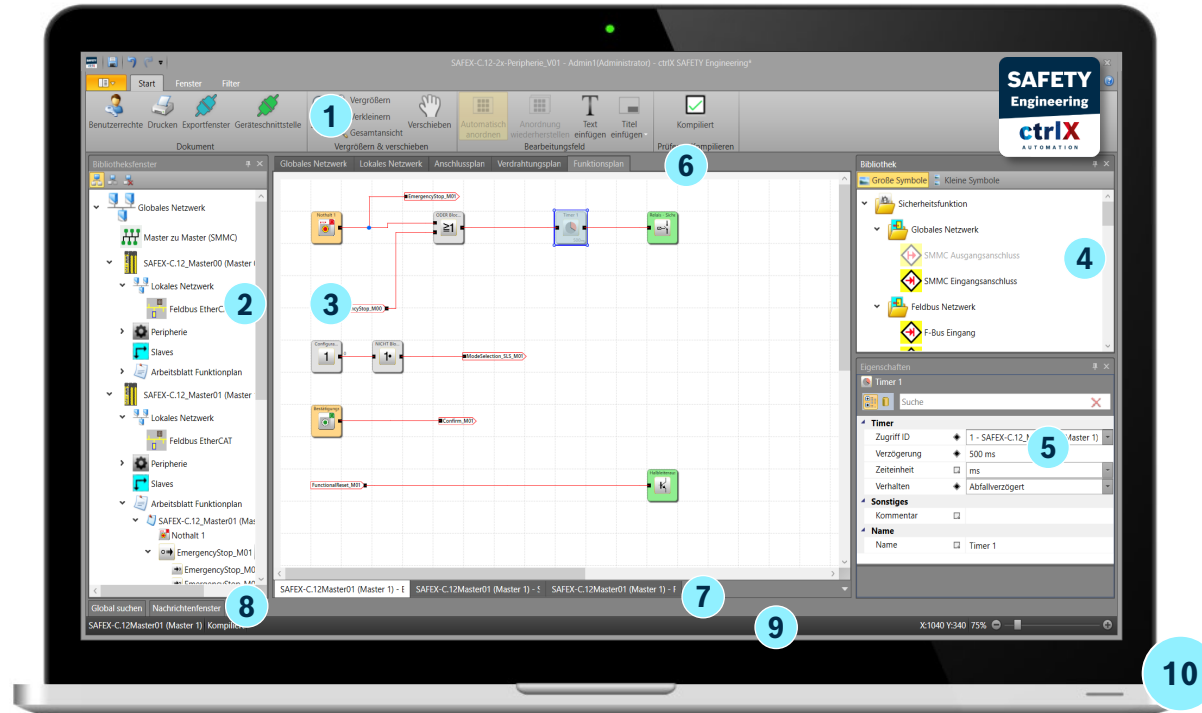
- Engineering Steps
- Central Function

2 Project browser

- Used Devices &
- Function blocks

3 Editor workspace

- Network
- Wiring and
- Logic sheets



4 Library

- Available Devices &
- Function blocks

5 Properties

- Display selected block
- Modify block

6 Editor tabs

- Network
- Wiring and
- Logic plans

7 Logic sheets (modular structured)

8 Search dialog and Message window

9 Status line

10 Engineering interfaces

- Serial-over-USB
- Ethernet-over-EtherCAT (EoE)

03

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Compile Project
Connect to Controller
Send Configuration
Verify Configuration
Lock Configuration
Log Book

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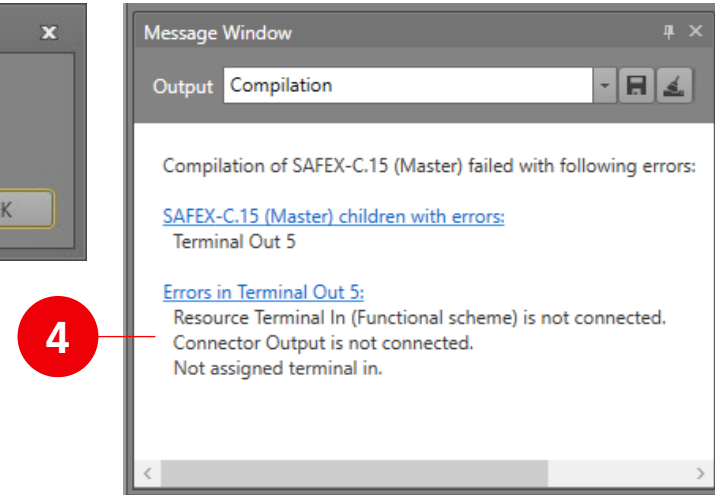
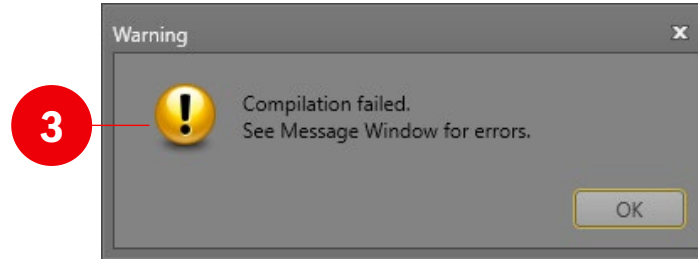
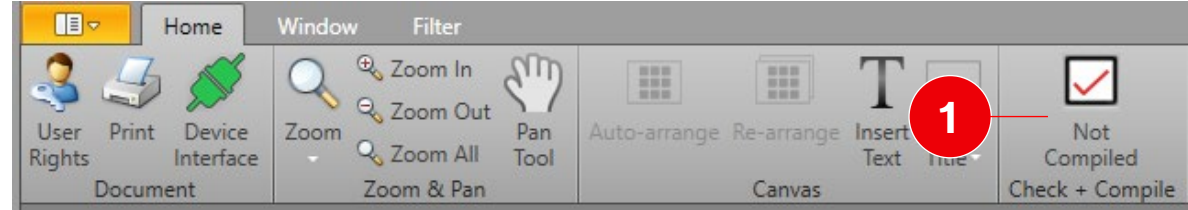
Compile Project

1. Click Not Compiled Check + Compile in Menu Ribbon

2. If compile is successful the button will change from Not Compiled Check + Compile with red check mark to Compiled with green check mark

3. If compile is not successful a warning box will be shown

4. Compiler errors will be shown in the Message Window, correct errors then repeat step number 1



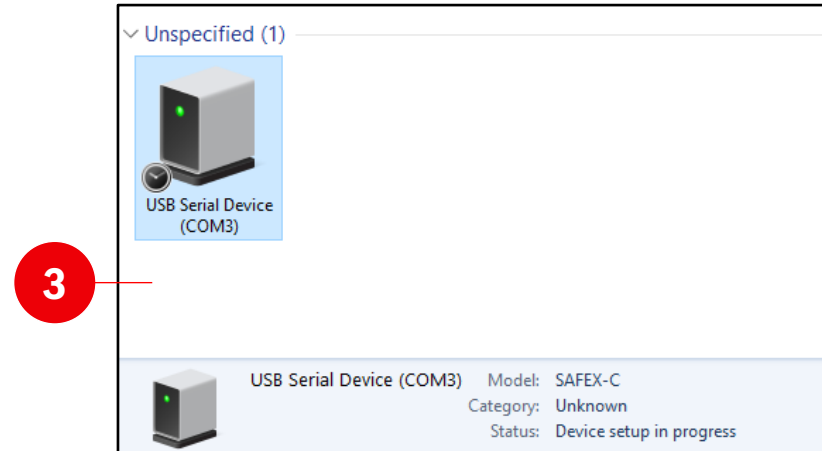
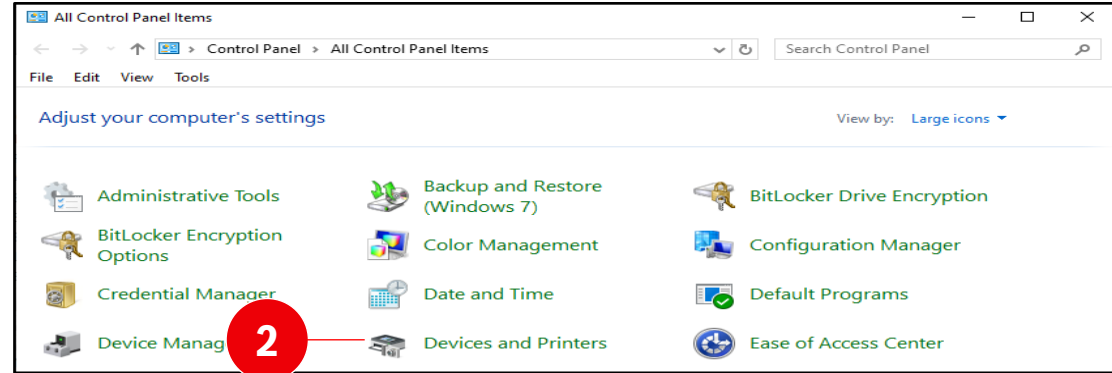
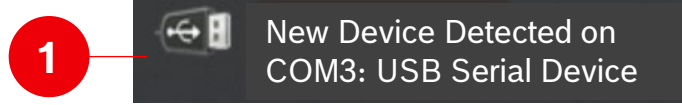
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Determine USB Com Port

1. The PC should detect SAFEX-C1x controller when plugged and display connected COM port

2. If not open Control Panel, then select Devices and Printers

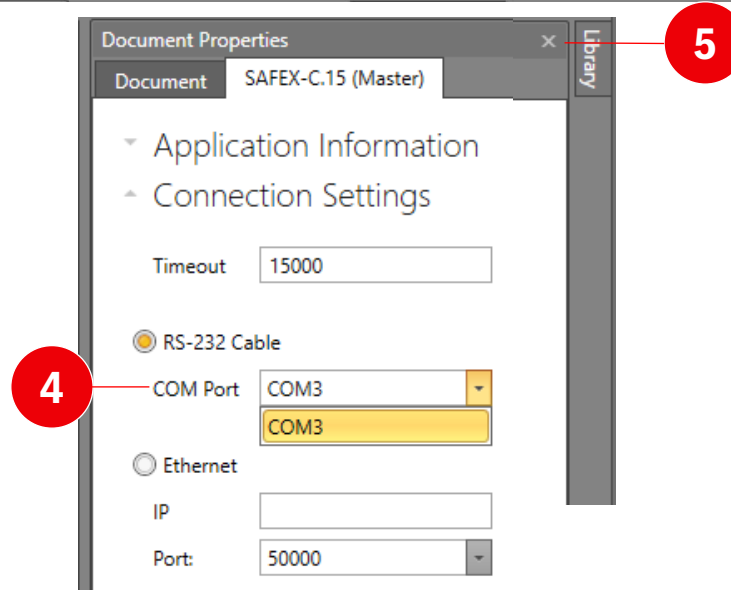
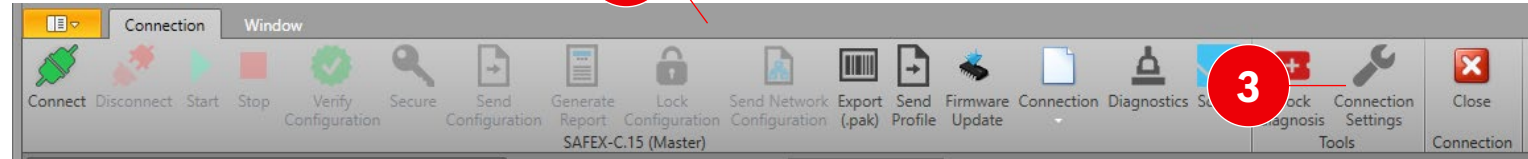
3. SAFEX-C1x controller will be displayed near the bottom under Unspecified (1) with connected COM port



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Select USB Com Port

1. Click Device Interface in the Menu Ribbon
2. The Menu Ribbon changes to the Device Connection Functions
3. To check COM port settings or to select a different COM port click Connection Settings
4. The desired COM port can be selected using the pull-down menu
5. The Connection Settings window can be closed by clicking the small “x” in the upper right of the window



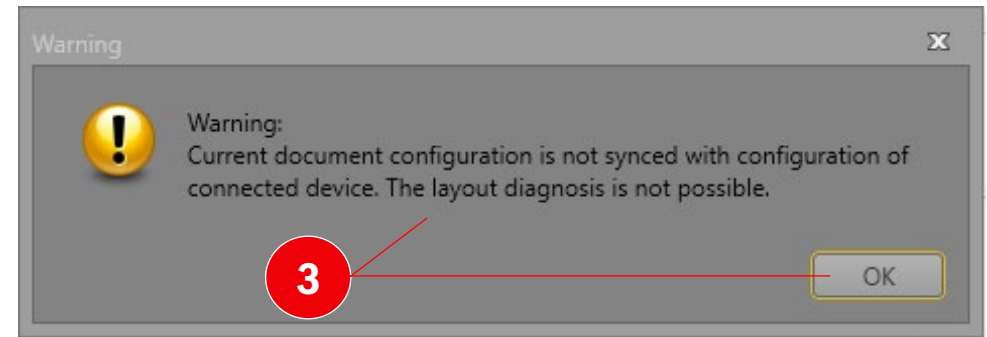
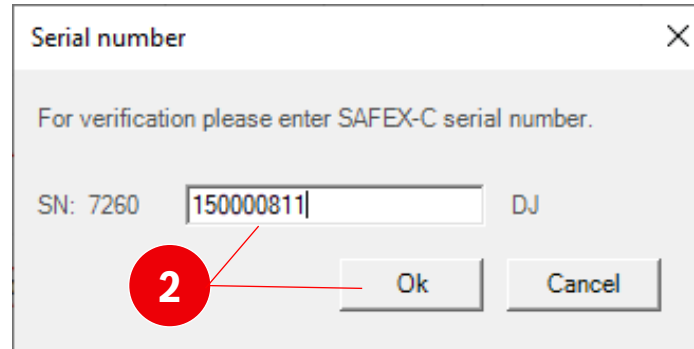
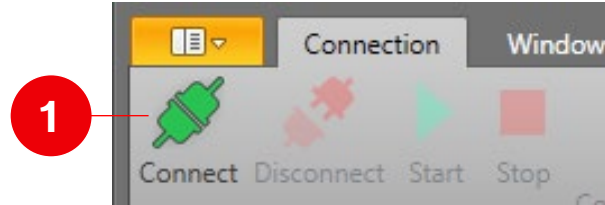
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Connect to SAFEX-C12/15 Controller

1. Click Connect in the Menu Ribbon

2. Enter SAFEX-C1x serial number the click Ok

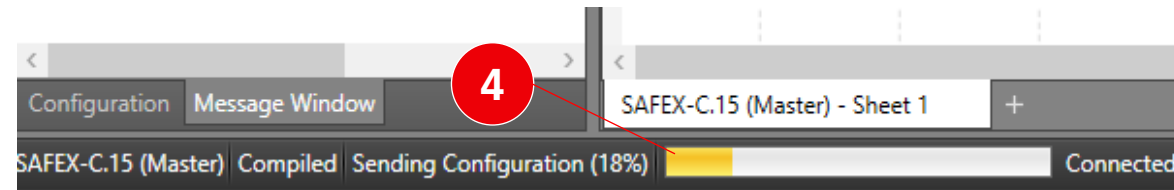
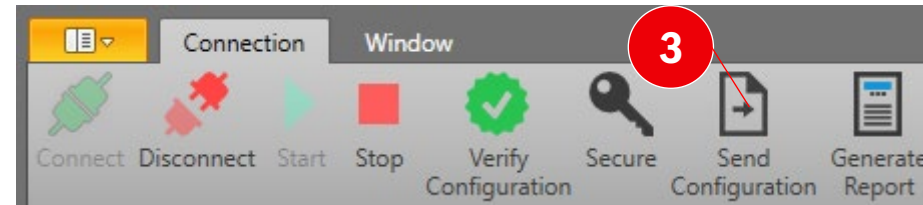
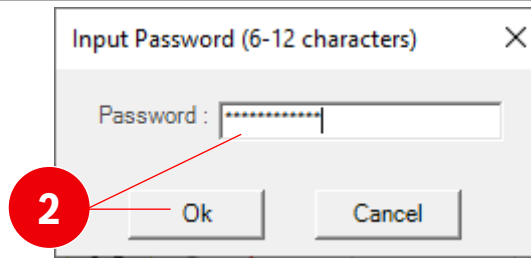
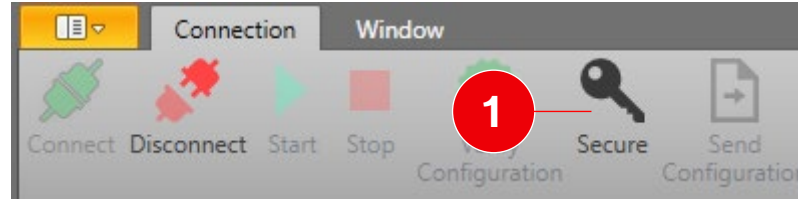
3. A Warning message will be displayed if the open project does not match the project currently loaded in the SAFEX-C1x controller, click OK



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Send Configuration to SAFEX-C12/15 Controller

1. Click Secure icon to enter device password, this will unlock the transfer tools
2. Enter device password then click Ok, default password is: **boschrexroth**
3. The transfer tool icons are now available, click Send Configuration
4. The send configure transfer is started, current progress is shown in the status bar



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Verify and Lock Configuration

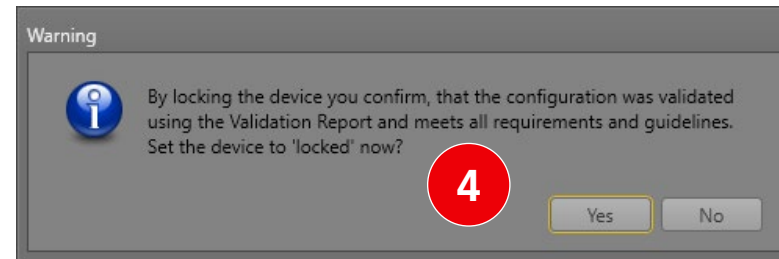
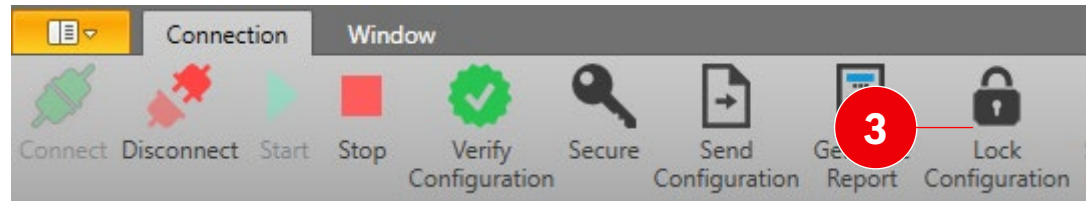
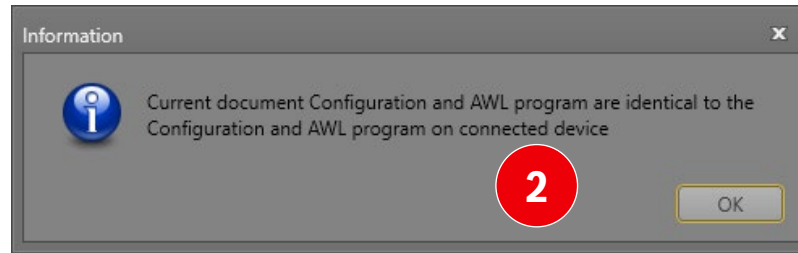
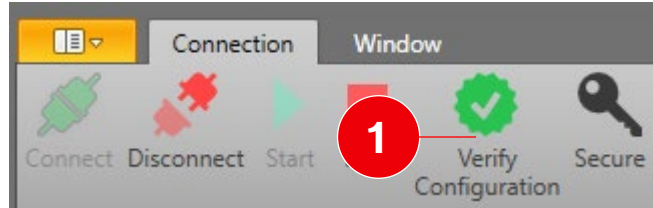
1. Click Verify Configuration in Menu Ribbon

2. Check information in popup dialog then click OK

The controller can be locked after verification and validation of the system. This step must be completed by qualified personal

3. Click Lock Configuration in Menu Ribbon

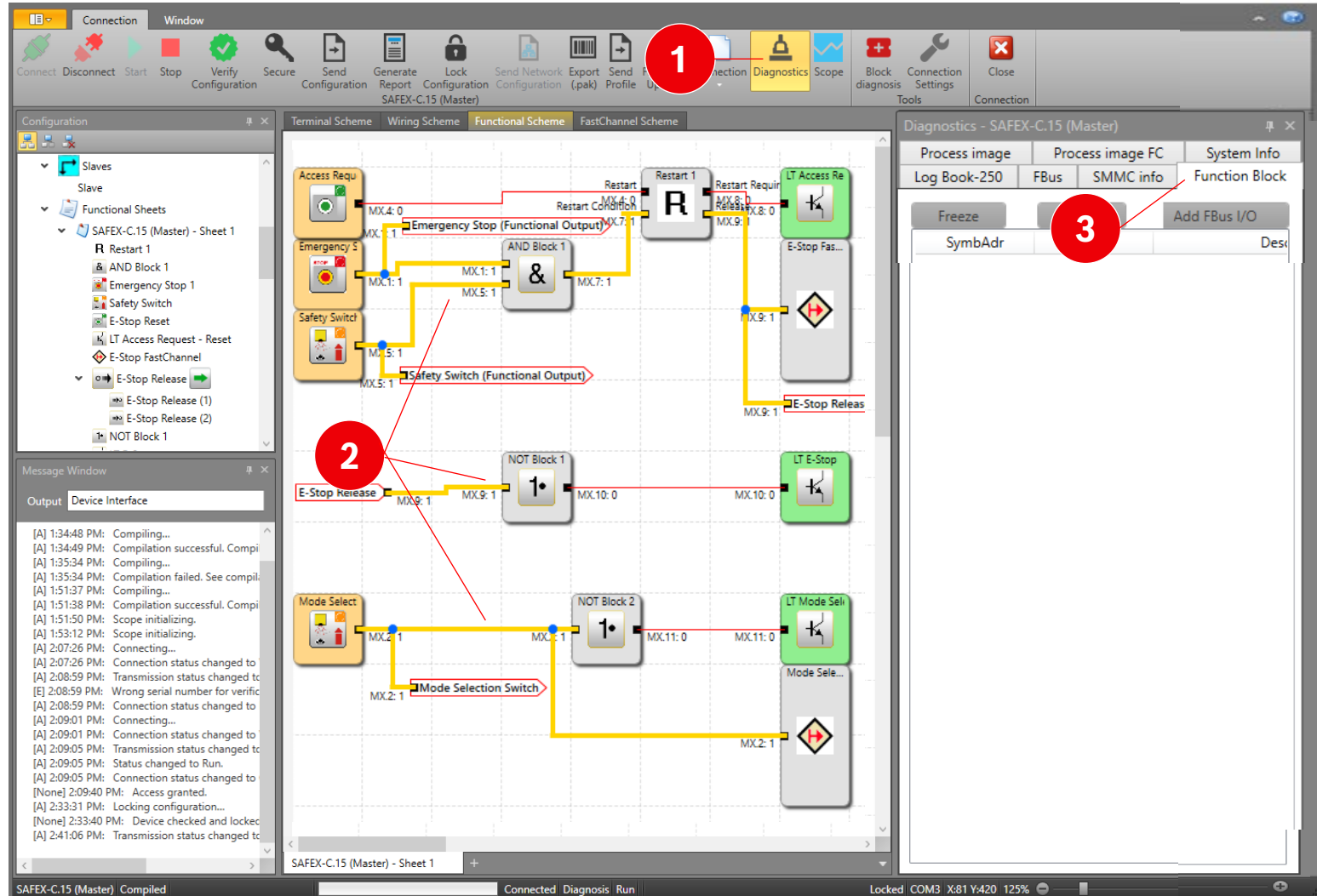
4. Check information in popup dialog then click Yes or No



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Logic Status

1. Click Diagnostics in Menu Ribbon
2. Logic status HIGH (on or 1) is shown with yellow lines and LOW (off or 0) with red lines on the Wiring, Functional, and FastChannel Scheme tabs
3. If the Function Block tab is deselected the Logic Status will be disabled, i.e. yellow status is not shown



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Thank you!

